



UNLESS OTHERWISE SPECIFIED:
 1. TO DIMENSIONS: FRACTIONS & PLACE DECIMALS ± .010
 2. PLACE DECIMALS ± .004
 3. ANGLES ± .030
 4. T. I. R. CONCENTRICITY OF ANY 3 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
 5. 2. REMOVE ALL BURRS, BREAK SHARP EDGES .006 MAX.
 6. NO FILLETS PERMITTED.
 7. SURFACE ROUGHNESS AS MICROINCHES RMS MAX.
 8. ALL DIMENSIONS PRIOR TO PLATING.
 9. ALL PLATING IN ACCORDANCE WITH REF 1000.

1. FOR USE WITH M17/119-RG174, M17/94-RG179 & M17/113-RG 316 CABLES.
2. FOR CABLE TRIMMING USE KTJ-116 & KTD-245.
3. FOR CRIMPING USE DIE SIZE 11.
4. FOR CABLING INSTRUCTIONS SEE CP-465.

S-D

(SHT 1 OF 2)

KA-59-281

1	CN 23107 A
2	CN 26175 A
3	CN 25058 A
4	SD 51 MAY 64

S-D

(SHT. 1 OF 2)

SCALE	4:1
APPROVAL SIGNATURE	
DATE	17 AUG 63
DESIGNER	JEP
DRWING	AB
DATE	16 JUN 63
REV	781119 0444-B-XY
UNLESS OTHERWISE SPECIFIED	
USE OR	
DATE	17 AUG 63
DATE	16 JUN 63
DATE	16 JUN 63

KA-59-281

(SHT. 1 OF 2)

S-D

KINGS

TNC ANGLE PLUG

781119 0444-B-XY

DATE 17 AUG 63

DATE 16 JUN 63

DATE 16 JUN 63

ITEM	REQ'D	DESCRIPTION	PART NO.
1	1	K-GRIP SLEEVE	A-19-147-1-IMC7
2	1	HEX NUT	C-19-139-1MC7
3	1	K-GRIP	1-3951-1MC7
4	1	INSULATOR	
5	1	RETAINING RING	
6	1	INSULATOR	
7	1	TNC CONTACT F	
8	1	BODY ASS'Y	
9	1	TNC ANGLE CONTACT M-M	
10	1	INSULATOR	
11	1	C-RING	
12	1	GASKET	
13	1	OUTER CONTACT	
14	1	COUPLING NUT	
15	1	SOLDER PREFORM	
16	1	CABLING INSTRUCTIONS	

KA-59-281
(SHEET 2 OF 2)

REVISIONS

NO.	DATE	BY	DESCRIPTION
1		CN	23707 A
2		REDRAWN	
		JEP	17 AUG 82
3		CN	25158 A
		GL	19 SEP 83
4		CN	26175 A
		SD	31 MAY 84

S-D

USED ON:

REF:

FINISH SPEC. KER 10004

PARTS LIST

DRAWN	SB	DATE	17 AUG 82
APP'D	JLC	DATE	16 JUN 83

BRKINGS
ELECTRONICS CO., INC.
TAMPA, FL 33607

KA-59-281
(SHEET 2 OF 2)

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